| - 5 | | | | | |
|-------------------|---|-------------------------------|---------------------|---|--------------|
| | day, 11/16/2007 7:20:59 AM n Johnston | D 01 | | E. | |
| 1 | | Process Shee | * | A Ships | |
| Customer | : CU-DAR001 Dart Helicopters Servi | ces Drawing N | ame : END PLA | E 4. | |
| Job Number | : 35804 | _ | (A) | | |
| Estimate Number | | | ar M | | |
| P.O. Number | · \\\A | Part Numb | er 🍍 🦥 : D30671 🔭 | | |
| This Issue | : 11/16/2007 S.O. No. : NA | Drawing N | umber : D3067 RE | V-A | |
| Prsht Rev. | : NCO | Project N | umber : N/A | | |
| First Issue | : מוֹאַר Type : SMALI | L /MED FAB Drawing R | | | - 27 |
| Previous Run | : 35079 | Material | Alu: | | 235 |
| Written By | : 40 | Due Date | : 11/30/200 | 7 Qty: | 160 Um: Each |
| Checked & Appro | oved By : 9077 | 116 | | | |
| Comment | : Est:03.01.21 Remove step | o 6 (Deburr) KJ | | | |
| | - | erjet 06-06-16 JLM | | ÷ | |
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| Additional Produc | ct | | | | |
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| Job Number: | | | | | |
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| Seq. #: | Machine Or Operation: | Description | : | | |
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| | 5052-H32 .063 Sheet | | | | |
| | Material: 5052-H32 (QQ-A-250/8 | 3) · | | | |
| | M5052H32S.063) or6061-T6 (Q | Q-A-250/11) (Ref. M6061T6S.06 | 3) | Batch: | |
| | 103713 B 0 | 7-11-20 | | | |
| 2.0 | WATER JET | FLOW WATER JET | | | |
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| W/O: | | WORK ORDER CHANGES | | | | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | |
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| Part No |): | PAR #: Fault Category: | NCR: Yes | DQ (olv) | A: | Date: | 57/1010k | | | |
| | | | QA: | N/C Close | d: | Daté: | | | | |

| NCR: | | | WORK ORD | ER NON-CONFORMAN | CE (NCR) | | | |
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| | | Description of NC | | Corrective Action Section E | | Verification | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector |
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NOTE: Date & initial all entries

Friday, 11/16/2007 7:20:59 AM Date: User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: END PLATE Part Number: D30671 Job Number: 35804 Job Number: Description: Seq. #: Machine Or Operation: INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO NEXT STEP PACKAGING RESOURCE #1 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 1// FINAL INSPECTION/W/O RELEASE 8.0 Comment: FINAL INSPECTION/W/O RELEASE U \$1206 Job Completion

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | | | |
|---------|------|----------------------------|--------|----------------|-----|-------------------------------------|--------------------------|--|--|--|
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | |
| | | | | | | | | | | |
| | | | | /4.V | | | | | | |
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| Part No | | PAR #: Fault Category: NCI | R: Yes | No DQ A | \: | Date: | 3 | | | |

QA: N/C Closed: ____ Date: ____

| | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | |
|------|----------------------------------|------------------------|--|---|--|---|--|--|--|
| | Description of NC | | Corrective Action Section E | } | Varification | 1 | | | |
| STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Chief Eng | Approval QC Inspector | | |
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NOTE: Date & initial all entries

| DART AEROSPACE LTD | Work Order: | 35804 |
|------------------------------|--------------|-------------|
| Description: End Plate | Part Number: | D3067-1 |
| Inspection Dwg: D3067 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

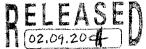
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| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
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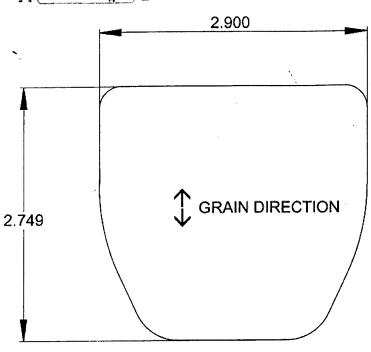
| Measured by: 🅦 | Audited by: | Prototype Approval: | N/A |
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| Date: 07-11-20 | Date: | Date: | N/A |

| ĺ | Rev | Date | Change | Revised by | Approved |
|---|-----|----------|-----------|------------|----------|
| ı | Ā | 03.10.07 | New Issue | KJ/RF | - 14 |
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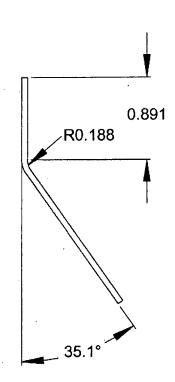


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| DESIGN OF DRAWN BY | | | DART AEROS HAWKESBURY, ONT | |
| CHECK | EJG) | APPROXED | DRAWING NO. | REV. A |
| | H | # | D3067 | SHEET 1 OF 1 |
| DATE | | | TITLE | SCALE |
| 02.09.11 | | 09.11 | END PLATE | 1:1 |
| Α | 0. | 2.09.11 | NEW ISSUE | |





D3067-1 FLAT PATTERN



D3067-1 BEND DETAIL

D3067-1 END PLATE

1) MACHINE PER DWG FILE "D3067-1.SLDPRT" 2) MATERIAL: 5052-H32 PER QQ-A-250/8 (REF DART SPEC. M5052H32S.063) NTROLLED COPY
OR 6061-T6 PER QQ-A-250/11 (REF DART SPEC. M6061T6\$ 063) TO AMENDMENT
ALUMINUM SHEET, 0.063 THICK

3) FINISH: NONE

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY RETURN TO ENGINEERING

WORK ORDER

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